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Canada

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**RBW6405G01831-3G**

**Job Sheet 198393**



**Part No:** RBW6405G01831-3G

**Job Qty:** 1 pcs

**Part Name:** Tail Rotor Head Removal



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/26/19

**Job Tracking No:**

**Due Date:** 8/9/19

**Created By:** Linda Lacelle

**Type:** Stock

**Description:**

**Note:** DWG RBW6405G01831-3G Rev. A IPP Rev. 3 18.10.04 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 100   | Small Fab - 1               | 1 pcs | 8/9/19     |          | 0.00      | 0.20    | Small Fab - 1         |           | MGL                 |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |                     |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |                     |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |                     |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |                     |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |                     |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |                     |
| 110   | QC 5                        | 1 pcs | 8/9/19     |          | 0.00      | 0.00    | QC 5 - 10             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |                     |
| 120   | QC                          | 1 pcs | 8/9/19     |          | 0.00      | 0.00    | QC 5 - 30             |           | AUG 21 2019 9:54 AM |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 61             |           |                     |
|       |                             |       |            |          |           |         | QC 5 - 81             |           |                     |
| 130   | Packaging 3-1 - Stock - B4B | 1 pcs | 8/9/19     |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |                     |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |                     |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |                     |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |                     |



**Container No:** S207748



**Part:** RBW6405G01831-3G

**Job No:** 198393

**Serial No/Batch:** S207748

**Revision:** A

**Inspector:**

**Exp Date:**

**Instructions:**

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**Date:** 08/21/19

**DAS**  
**40**  
**9-89**

|  |                        |       |        |           |                 |      |      |       |
|--|------------------------|-------|--------|-----------|-----------------|------|------|-------|
|  | Packaging 3 - 5 - B4B  |       | DAS    |           |                 |      |      |       |
|  | Packaging 3 - 6 - B4B  |       | 28     |           |                 |      |      |       |
|  | Packaging 3 - 7 - B4B  |       | 9-89   |           |                 |      |      |       |
|  | Packaging 3 - 8 - B4B  |       |        |           |                 |      |      |       |
|  | Packaging 3 - 9 - B4B  |       |        |           |                 |      |      |       |
|  | Packaging 3 - 10 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 11 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 12 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 13 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 14 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 15 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 16 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 17 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 18 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 19 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 20 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 21 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 22 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 23 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 24 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 25 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 26 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 27 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 28 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 29 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 30 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 31 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 32 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 33 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 34 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 35 - B4B |       |        |           |                 |      |      |       |
|  | Packaging 3 - 36 - B4B |       |        |           |                 |      |      |       |
|  | 140 QC 21 - FG         | 1 pcs | 8/9/19 | 0.00 0.00 | QC 21 - FG - 21 | DAS  | DAS  | AUG 2 |
|  |                        |       |        |           | QC 21 - FG - 70 | 70   | 77   |       |
|  |                        |       |        |           | QC 21 - SA - 53 | 9-89 | 9-89 |       |

Part Op 100 - Small Fab - 1-Glue placard RBW6405G01831-3G-11 to RBW6405G01831-3G-9 foam as per DWG. 2-Glue foam to Descriptions: case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: \_\_\_\_\_

140 - QC21- Final Inspection - Work Order Release

#### Job BOM

| Part / Item           | Component Name                     | Quantity     | Operation         | Container |
|-----------------------|------------------------------------|--------------|-------------------|-----------|
| APP-1400-E            | Case                               | 1 Ea (1 ea)  | 100-Small Fab - 1 | 5146966   |
| RBW6405G01831-3G-11   | Inside Placard                     | 1 (1 ea)     | 100-Small Fab - 1 | 5146679   |
| RBW6405G01831-3G-7    | Bottom Foam use in case APP-1400-E | 1 Ea (1 ea)  | 100-Small Fab - 1 | 5146967   |
| RBW6405G01831-3G-9    | Lid Foam use in case APP-1400-E    | 1 Ea (1 ea)  | 100-Small Fab - 1 | 5146968   |
| RBW6405G06031-3G - PD | Extractor Assembly                 | 1 pcs (1 ea) | 100-Small Fab - 1 | 5159222   |
| RBW6405G06131-3G      | Reaction Assembly                  | 1 pcs (1 ea) | 100-Small Fab - 1 | 5204819   |

#### Job Allocations

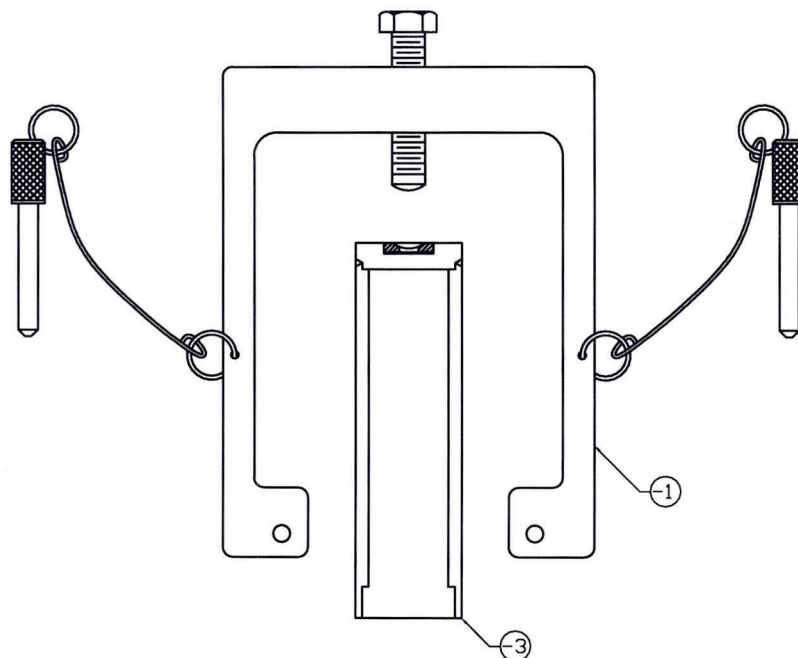
| Operation         | Component Part       | Required | Inventory | Allocated |
|-------------------|----------------------|----------|-----------|-----------|
| 100-Small Fab - 1 | APP-1400-E           | 1        | 12        | 0         |
|                   | RBW6405G-01831-3G-11 | 1        | 0         | 0         |
|                   | RBW6405G01831-3G-7   | 1        | 4         | 0         |
|                   | RBW6405G01831-3G-9   | 1        | 4         | 0         |
|                   | RBW6405G06031-3G     | 1        | 0         | 0         |
|                   | RBW6405G06131-3G     | 1        | 0         | 0         |

|                                    |
|------------------------------------|
| <b>Part Specifications</b>         |
| Specifications could not be found. |

*Plex 7/26/19 9:54 AM dart.lacelle.linda*

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| REVISIONS |                                                             |         |                  |
|-----------|-------------------------------------------------------------|---------|------------------|
| REV       | DESCRIPTION                                                 | DATE    | INITIAL APPROVED |
| A         | CH'D -9 CUTOUT TO A RECESSED POCKET FOR -11 PLACARD PER RW. | 4/25/11 | RJC              |



| ASSY QTY | B/O | PART # | UNIT QTY | DESCRIPTION    | MATERIAL       | B/O INFORMATION OR SPECIFICATIONS             | Pg. |
|----------|-----|--------|----------|----------------|----------------|-----------------------------------------------|-----|
|          |     | -1     | 1        | EXTRACTOR      |                | RBW6405G06031-3G                              | 1   |
|          |     | -3     | 1        | REACTION ASSY. |                | RBW6405G06131-3G                              | 1   |
|          | B/O | -5     | 1        | CASE           | PLASTIC        | 6 x 11-5/8 x 13-3/8 PELICAN #APP-1400-E BLACK | N/S |
|          | B/O | -7     | 1        | BOTTOM FOAM    | Y20 BLACK      | 4x 8-3/4 x 11-13/16 I.R. SPECIALTY FOAM       | 2   |
|          | B/O | -9     | 1        | LID FOAM       | EGGSHELL BLACK | 1.20 x 9.20 x 12.10 I.R. SPECIALTY FOAM       | 3   |
|          | B/O | -11    | 1        | INSIDE PLACARD | PLASTIC        | 1/16 x 3-1/2 x 6 MCKENZIE LASER               | 4   |
| ASSY -3  |     |        |          |                |                |                                               |     |

|                                                                                                                             |                                 |
|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| <b>RED BARN MACHINE</b>                                                                                                     |                                 |
| TITLE<br><b>T/R HEAD REMOVAL TOOL</b>                                                                                       |                                 |
| DWG NO.<br><b>RBW6405G01831-3G</b>                                                                                          | REV<br><b>A</b>                 |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES                                                                      |                                 |
| TOLERANCES ON:<br>DECIMALS<br>.XXX ± .005<br>.XX ± .01<br>.X ± .1                                                           | FRACTIONS ± 1/32<br>ANGLES ± 5° |
| UNLESS OTHERWISE SPECIFIED<br>1. BREAK ALL SHARP EDGES<br>.015 x 45° PR .015 R<br>2. DIMENSIONAL LIMITS APPLY AFTER PLATING |                                 |
| SCALE<br><b>NTS</b>                                                                                                         | DATE<br><b>3-19-10</b>          |
| SHEET<br><b>1 of 4</b>                                                                                                      |                                 |

|                               |
|-------------------------------|
| DRAWN BY:<br><b>CLOUGH</b>    |
| APPROVED<br><i>D. Weil</i>    |
| HEAT TREAT                    |
| FINISH SPEC                   |
| USED ON MODEL<br><b>AW139</b> |